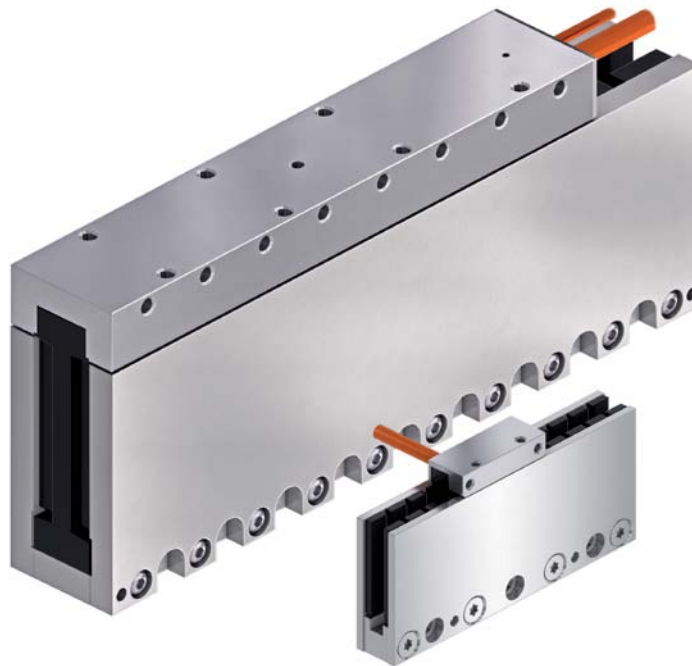


Motors and gearboxes

Linear motors

MCL - Dynamic and compact





Linear motor without iron core

- Maximum force up to 1,700 N
- Maximum velocity up to 1,400 m/min
- Excellent synchronization, no cogging forces
- Low own weight, high acceleration and dynamics
- Simple integration thanks to various mounting planes

Ironless MCL linear motors position small masses with superior precision and maximum synchronization. Compared to iron core motors, these motors distinguish themselves with the ironless design of the primary part, which contains the fully compound-filled three-phase copper winding. The U-shaped secondary part contains permanent magnets and encloses the primary part. This design means that there is no attraction or cogging force between the primary and secondary part and the force constant is linear.

These aspects, combined with the relatively small mass movement by the primary part, create a high level of dynamics with a very high degree of precision. The compact design provides different mounting planes for mounting primary and secondary parts, providing the highest flexibility in construction design. Optionally, the linear motors also come with a Hall sensor unit to detect the position for the initial commutation.

Typical areas in which ironless linear motors can be used are applications where it is important to move small masses at the maximum possible cycle speed with extremely high precision. That includes pick-and-place machines used in the semiconductor segment as well as those used in general automation processes. The exceptionally high synchronization of the MCL motors also makes them perfect for use in measuring and testing machines.

## Technical data

### Electrical data

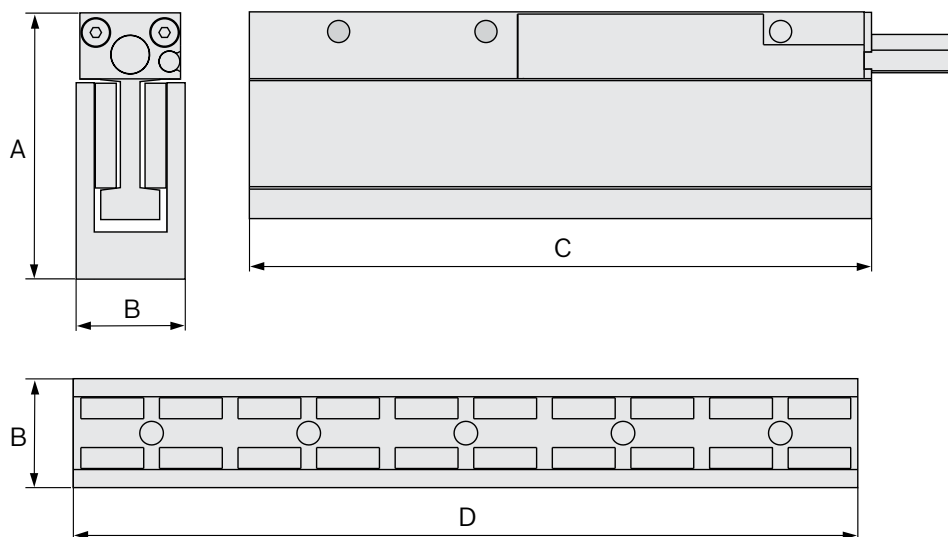
Type	Continuous nominal force	Maximum force	Rated speed	Max. speed at F max	Rated current	Maximum current
	F N	F Max	V N	V F Max	I N	I Max
	[N]	[N]	[m/min]	[m/min]	[A]	[A]
MCP015A-L040	6	24	600	90	1.3	5.2
MCP015B-L040	12	48	560	170	2.4	9.6
MCP020B-V180	26	104		200	0.8	3.2
MCP020B-V720			1100	690	1.4	5.6
MCP020C-V180	40	160	590	150	1.3	5.2
MCP020C-V720			1110	680	2.2	8.8
MCP020D-V180	56	224	620	190	1.9	7.6
MCP020D-V720			1220	760	3.5	14
MCP030B-V180	48	192	510	180	1.3	5.2
MCP030B-V390			680	400	1.6	6.4
MCP030C-V180	74	296	460	170	1.8	7.2
MCP030C-V390			630	370	2.4	9.6

Motors and gearboxes

**Linear motors ■ MCL - Dynamic and compact****Electrical data**

Type	Continuous nominal force	Maximum force	Rated speed	Max. speed at F <sub>max</sub>	Rated current	Maximum current
	F <sub>N</sub>	F <sub>Max</sub>	V <sub>N</sub>	V <sub>F Max</sub>	I <sub>N</sub>	I <sub>Max</sub>
	[N]	[N]	[m/min]	[m/min]	[A]	[A]
MCP030D-V180	105	420	440	180	2.5	10
MCP030D-V390			660	380	3.5	14
MCP040B-V070	73	292	290	80	1.2	4.8
MCP040B-V300			530	290	1.9	7.6
MCP040C-V070	108	432	290	60	1.7	6.8
MCP040C-V300			530	310	2.9	11.6
MCP040E-V070	183	732	280	60		
MCP040E-V300			510	260	4.7	18.8
MCP040G-V070	258	1032	260	50	3.9	15.6
MCP040G-V300			500	290	6.6	26.4
MCP070C-V050	215	860	180	50	2.2	8.8
MCP070C-V300			490	340	5.1	20.4
MCP070D-V050	286	1144	180	50	2.8	11.2
MCP070D-V300			460	280	6.4	25.6
MCP070F-V050	428	1712	210	70	4.6	18.4
MCP070F-V300			460	290	9.2	36.8

All the specifications relate to operation with 300 V DC bus voltage (48 V for MCL015) and an optimal thermal connection.

**Dimensions**

Motors and gearboxes

**Linear motors ■ MCL - Dynamic and compact**

Type	A	B	C	Mass
	[mm]	[mm]	[mm]	[kg]
MCP015A-L040	51	14.8	34	0.04
MCP015B-L040			67	0.06
MCP020B-V180	52	20.8	127	0.18
MCP020B-V720			187	0.28
MCP020C-V180				
MCP020C-V720			247	0.38
MCP020D-V180				
MCP020D-V720				
MCP030B-V180	67	25	127	0.34
MCP030B-V390			187	0.52
MCP030C-V180				
MCP030C-V390			247	0.7
MCP030D-V180				
MCP030D-V390				
MCP040B-V070	86.4	34.3	127	0.56
MCP040B-V300			187	0.81
MCP040C-V070				
MCP040C-V300			307	1.26
MCP040E-V070				
MCP040E-V300			427	1.71
MCP040G-V070				
MCP040G-V300				
MCP070C-V050	124	49.5	187	1.5
MCP070C-V300			247	1.95
MCP070D-V050				
MCP070D-V300			367	2.85
MCP070F-V050				
MCP070F-V300				

Type	D	Mass
	[mm]	[kg]
MCS015-0066	66	0.2
MCS015-0099	99	0.3
MCS020-0120	120	0.45
MCS020-0180	180	0.67
MCS020-0300	300	1.12
MCS030-0120	120	0.66
MCS030-0180	180	1
MCS030-0300	300	1.64
MCS040-0120	120	1.29
MCS040-0180	180	1.92
MCS040-0300	300	3.22

Motors and gearboxes

**Linear motors ■ MCL - Dynamic and compact**

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Type	D	Mass
	[mm]	[kg]
MCS070-0120	120	2.98
MCS070-0180	180	4.46
MCS070-0300	300	7.44

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given does not release the user from the obligation of own judgment  
and verification.  
It must be remembered that our products are subject to a natural  
process of wear and aging.