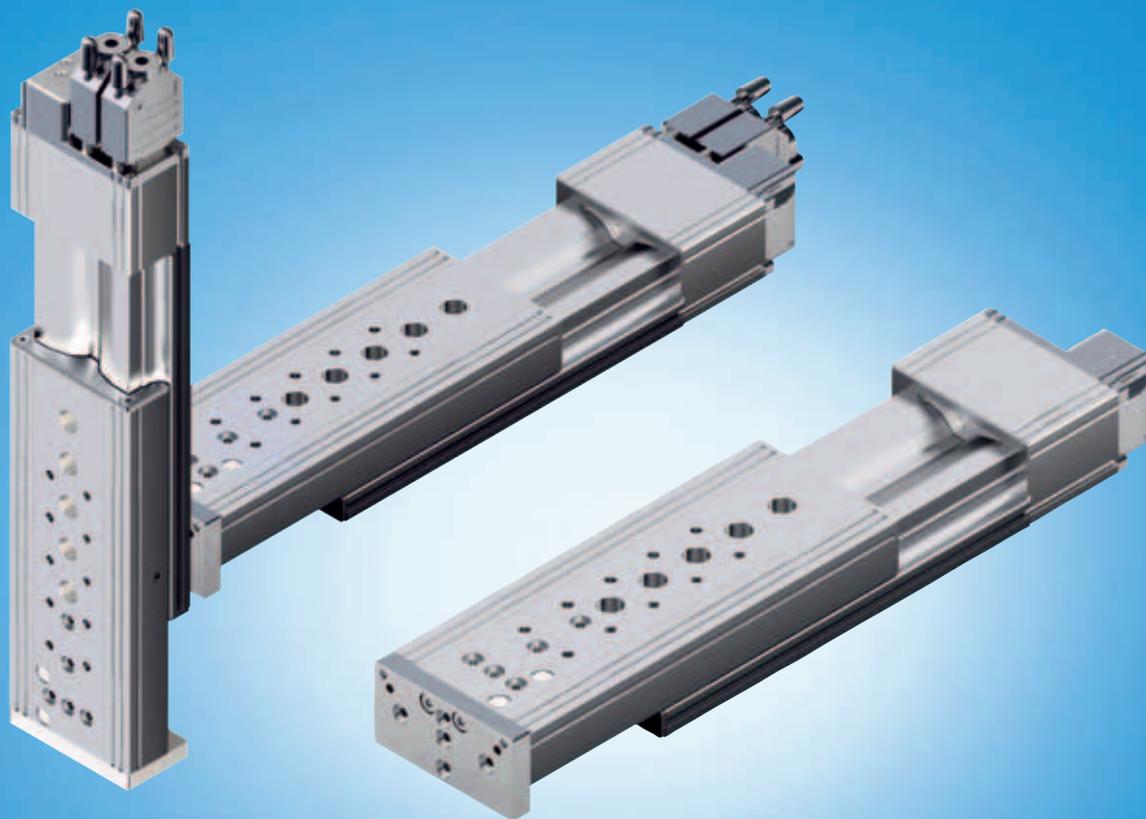


Electric Mini Slides MSC-EL

R310EN 2604 (2011.08)

The Drive & Control Company



Mini Slides, MSC-EL

Product Description	4
Selection Guide	6
Maximum thrust	6
Performance Charts sizes 12 and 16	7
Performance Charts sizes 20 and 25	8
Technical Data	9
Mounting Orientations and Calculations	10
Mounting orientations	10
Effect of load	10
Moment calculations	11
Mounting	12
Structural Design MSC-EL	13
Start-up	13
Dimensions, Ordering, MSC-EL-12	14
Dimensions, Ordering, MSC-EL-16	15
Dimensions, Ordering MSC-EL-20	16
Dimensions, Ordering MSC-EL-25	17
Accessories	18
Sensors	18
Extension cable for sensor (Reed / Hall)	19
Cable set with brake cores	19
Cable set without brake cores	19
Drive amplifier	20
Bosch Rexroth version BLP14	20
Cable holder EMC-KIT	20
Top-hat rail adapter	20
Multi-range power unit	21
USB adapter	21
Mounting cable	21
Centering rings (Easy-2-Combine interface)	22
Extraction tool for centering rings	23
Maintenance	24
Lubrication	24
Lubricating stroke	24
Further information	24
Ordering example	24
Inquiry / Order	25
Notes	26

Product Description

Mini Slides, the compact electrically driven Linear Motion Systems from Bosch Rexroth, are economical, ready-to-install solutions.

The advantages:

- High power density of the drive, referred to the overall dimensions
- Integrated drive (ball screw, timing belt side drive, motor)
- Maintenance-free, brushless, electronically commutated DC motor
- The Mini Slide can be mounted in any orientation
- Available in various standard lengths
- All sizes are available with a holding brake as an option
- Electric Mini Slides (MSC-EL) and Pneumatic Mini Slides have identical cross-sectional dimensions
- Interchangeable with Pneumatic MSC thanks to identical mounting hole patterns and connection dimensions
- Pre-assembled cable sets and standard accessories offer ready-to-install solutions
- Rapid and easy start-up
- Convenient parameter setting of the sequencing control through predefined axis-specific basic parameters
- With Easy-2-Combine interface in the carriage, in the front plate, and the underside of the frame (main body)
- Can be integrated into the camoLINE building system, thus enabling a variety of multiple-axis system solutions
- Maintenance-free due to long-term prelubrication
- Can be integrated into higher-level controls via digital inputs and outputs
- Energy-efficient electromechanical drive

Application areas:

- Positioning tasks with up to 15 freely programmable positions
- Applications with high positioning and repeatability requirements
- Mechatronic solutions for handling tasks



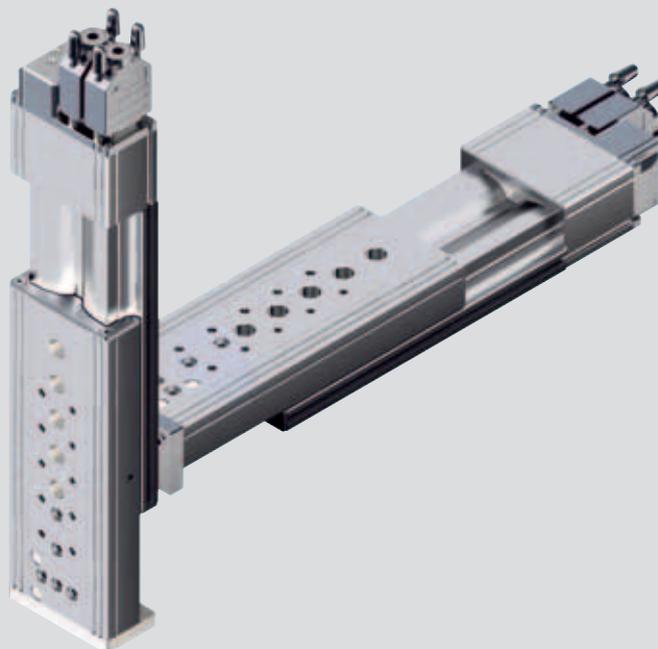
MSC-EL without holding brake



Front plate for end-face mounting with Easy-2-Combine interface



MSC-EL with holding brake



MSC-EL as a multiple-axis solution

Selection Guide



What you need to know before starting: Travel range, payload

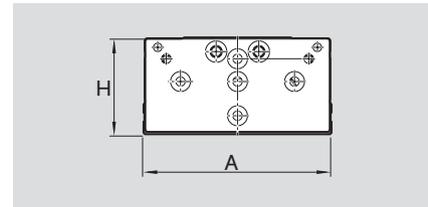
The selection guide will help you to generate a proposed solution for your specific system. If the result does not meet all of your requirements, simply contact us. We will be glad to assist you.

Selection steps

1. Select the size from the table and the dimension drawings as appropriate for your application (e.g. travel, payload or thrust).
2. Read off the positioning time from the performance chart.
3. Check the permissible overall load (take note of the sections on Calculations and Mounting orientation).
Overall load:
 - Permitted: selected size can be used.
 - Not permitted: select the next max. travel range for the same size (allowing higher max. permissible moments) or the next size (see "Technical Data" table), and repeat the selection steps.

Size	Maximum travel ¹⁾ (mm)	Maximum payload $m_{ex\ max}$ (kg)		Dimensions (mm)	
		Horizontal	Vertical	A	H
MSC-EL-12	50; 80	4.0	2.0	66	34
MSC-EL-16	50; 100; 150	5.0	2.5	76	40
MSC-EL-20	100; 150; 200	6.0	3.0	92	50
MSC-EL-25	100; 150; 200	9.0	4.5	112	60

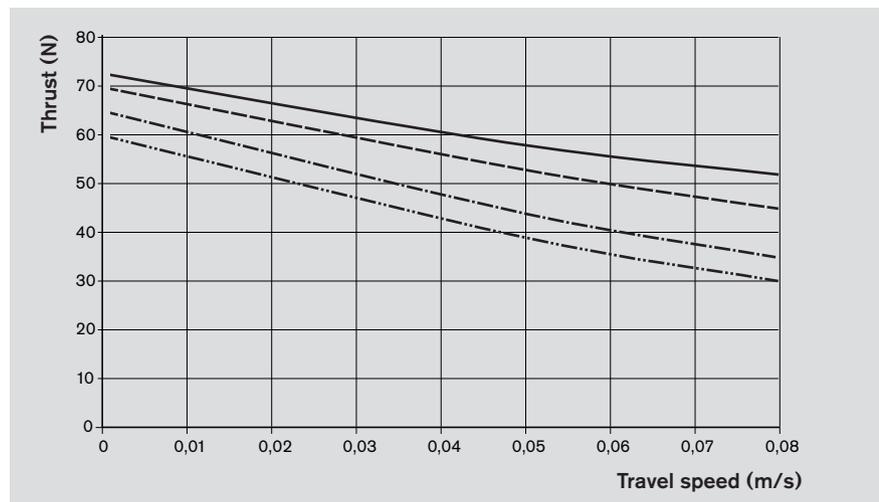
- 1) Maximum travel = effective stroke + 2 • excess travel (see dimension drawings)
For travel < 10 mm take note of the lubricating stroke.



Maximum thrust

Horizontal

- MSC-EL-12
 MSC-EL-16 - - - - -
 MSC-EL-20 - - - - -
 MSC-EL-25 ————



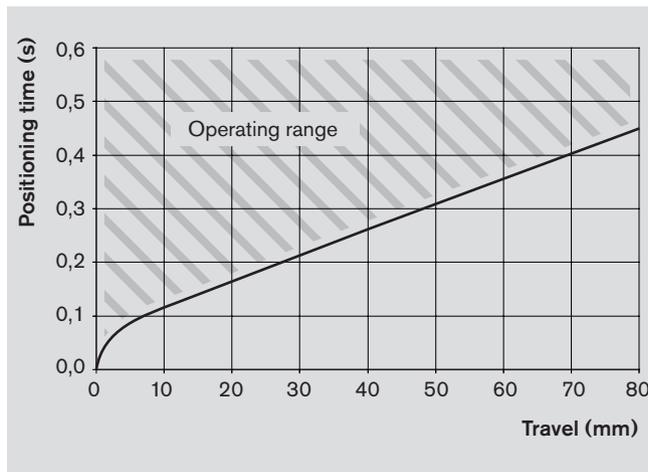
Vertical

When determining the maximum vertical thrust, consider the horizontal thrust and the moved masses (mass of system plus payload).

Performance Charts sizes 12 and 16

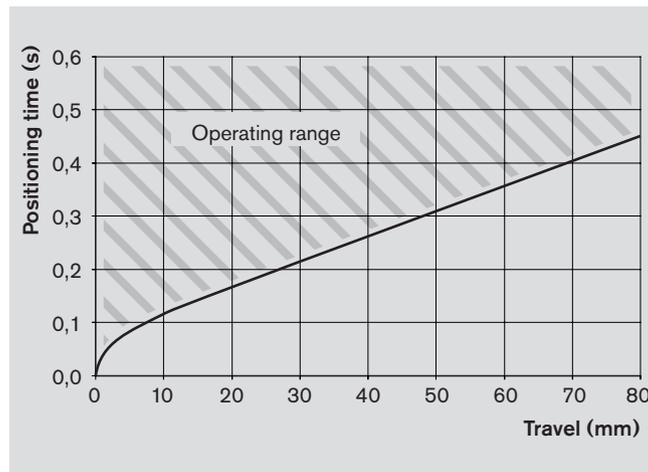
The characteristic curves show the fastest possible positioning time in relation to the travel.
(For a duty cycle of 100%)

MSC-EL-12 horizontal



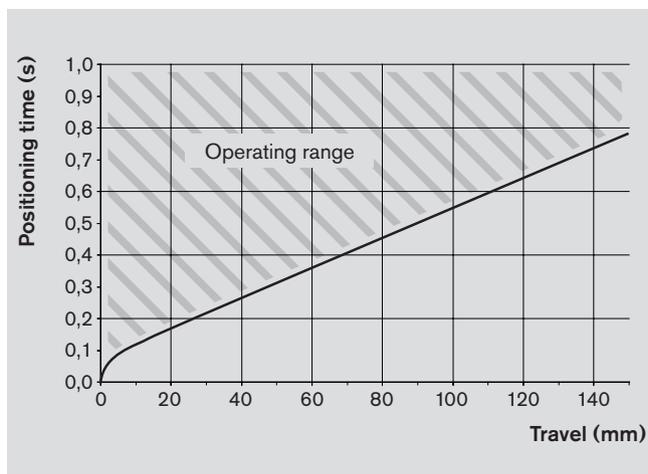
– payload m_{ex} 4 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.21 \text{ m/s}$

MSC-EL-12 vertical



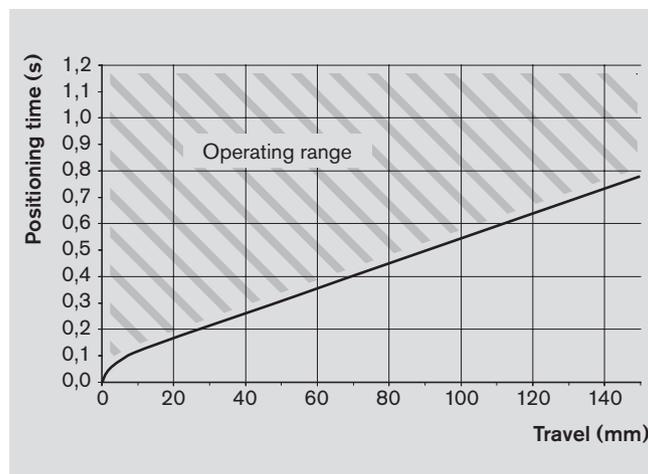
– payload m_{ex} 2.00 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.21 \text{ m/s}$

MSC-EL-16 horizontal



– payload m_{ex} 5 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.21 \text{ m/s}$

MSC-EL-16 vertical

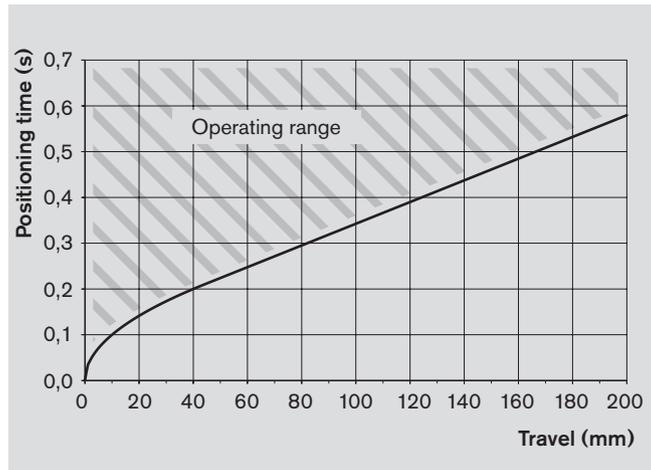


– payload m_{ex} 2.50 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.21 \text{ m/s}$

Performance Charts sizes 20 and 25

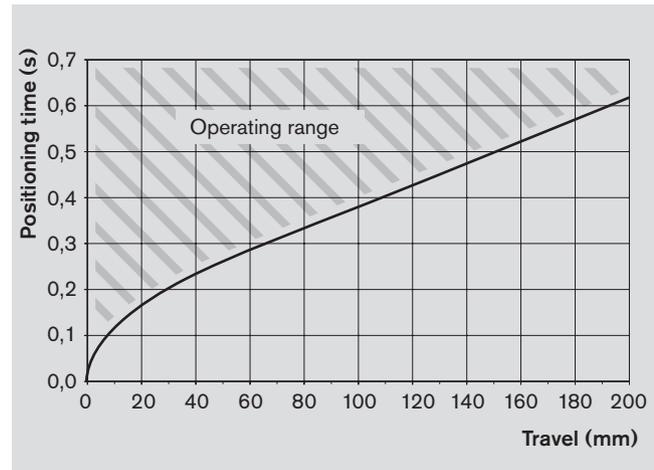
The characteristic curves show the fastest possible positioning time in relation to the travel.
(For a duty cycle of 100%)

MSC-EL-20 horizontal



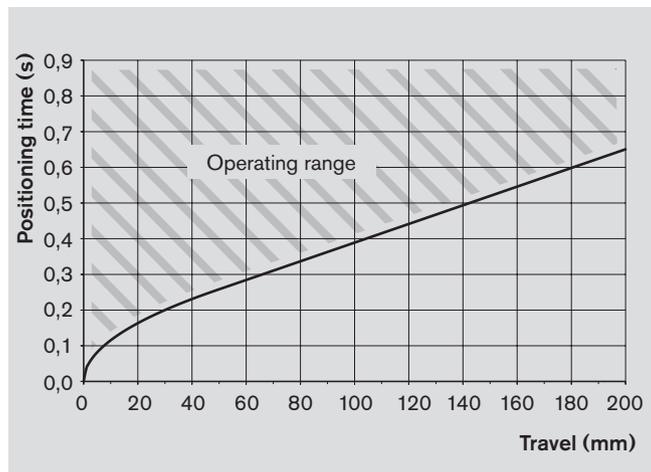
– payload m_{ex} 6.0 kg; $a_{max} = 4.0 \text{ m/s}^2$; $v = 0.422 \text{ m/s}$

MSC-EL-20 vertical



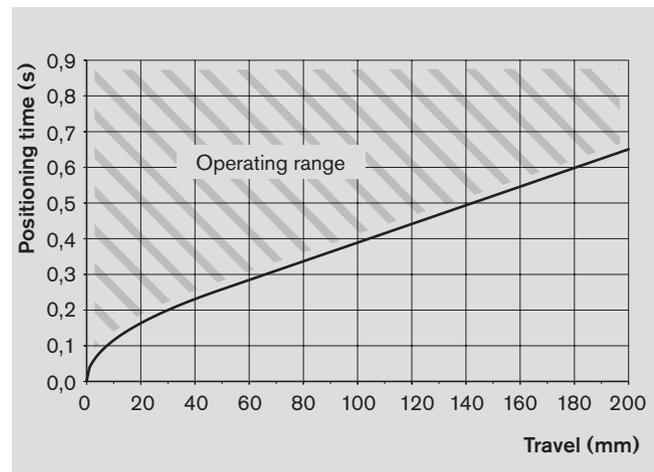
– payload m_{ex} 3.0 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.422 \text{ m/s}$

MSC-EL-25 horizontal



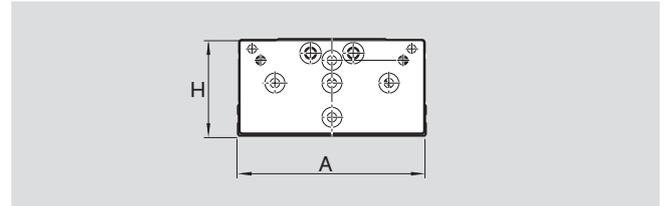
– payload m_{ex} 9.0 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.382 \text{ m/s}$

MSC-EL-25 vertical

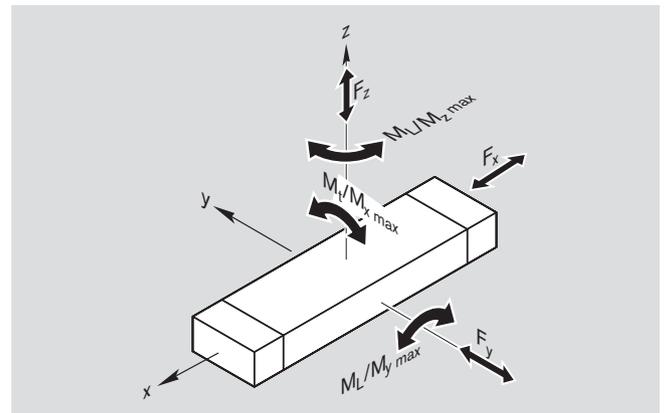


– payload m_{ex} 4.5 kg; $a_{max} = 3.0 \text{ m/s}^2$; $v = 0.382 \text{ m/s}$

Technical Data



Size	Max. travel (mm)	Width A (mm)	Height H (mm)	Recommended excess travel s_e (mm)		Ball screw $d_0 \times P$ (mm)	Repeatability (mm)	Max. travel speed v_{mech} (m/s)		Acceleration a_{max} (m/s ²)	
				Horizontal	Vertical			max.	min.	Horizontal	Vertical
MSC-EL-12	50	66	34	4.0	5.0	8 x 2.5	±0.01	0.21	0.001	3.0	3.0
	80										
MSC-EL-16	50	76	40	4.0	5.0	8 x 2.5	±0.01	0.21	0.001	3.0	3.0
	100										
	150										
MSC-EL-20	100	92	50	9.0	10.0	12 x 10	±0.01	0.42	0.001	4.0	3.0
	150										
	200										
MSC-EL-25	100	112	60	10.0	12.0	12 x 10	±0.01	0.38	0.001	3.0	3.0
	150										
	200										



Size	Max. travel (mm)	Max. permissi- ble forces (N)	Max. permissible moments (Nm)		Max. payload $m_{ex max}$ (kg)		Mass without brake (kg)	Mass with brake (kg)	Moved mass of system m_{ca} (kg)
			$F_{y max}$ $F_{z max}$	$M_{x max}$	$M_{y max}$ $M_{z max}$	Horizontal			
MSC-EL-12	50	211	11	4	4.0	2.0	1.1	1.2	0.33
	80	313	16	9			1.4	1.5	0.43
MSC-EL-16	50	211	11	4	5.0	2.5	1.4	1.5	0.49
	100	344	19	14			2.0	2.1	0.75
	150	457	25	28			2.6	2.7	1.10
MSC-EL-20	100	344	24	14	6.0	3.0	3.3	3.7	1.20
	150	457	32	28			4.2	4.6	1.60
	200	559	40	47			5.1	5.5	2.00
MSC-EL-25	100	344	28	14	9.0	4.5	4.8	5.3	1.65
	150	457	38	28			6.1	6.6	2.20
	200	559	47	47			7.5	8.0	2.80

d_0 = nominal diameter of ball screw

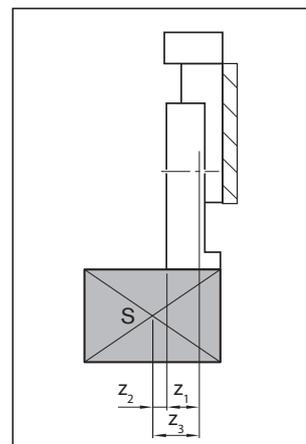
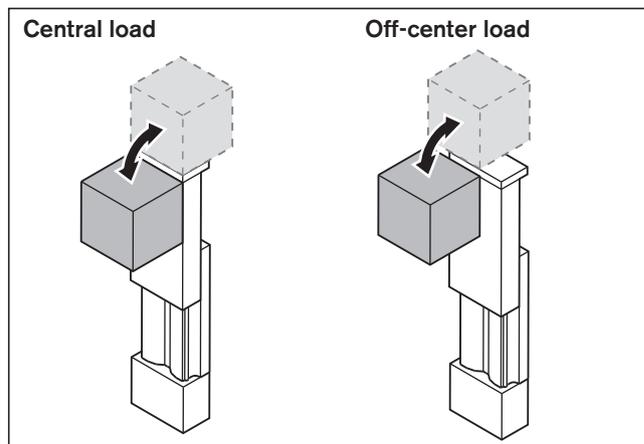
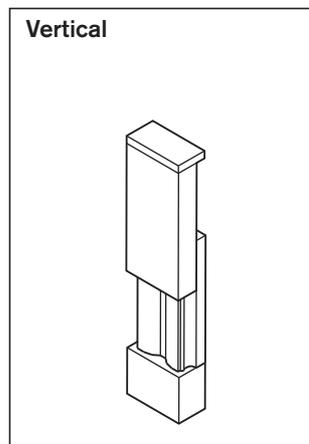
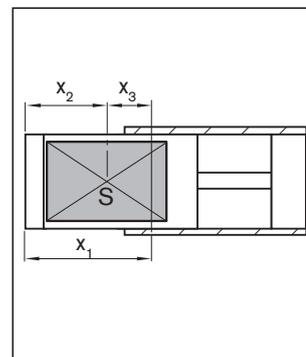
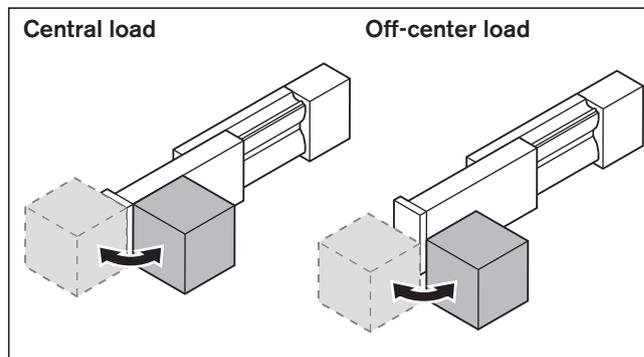
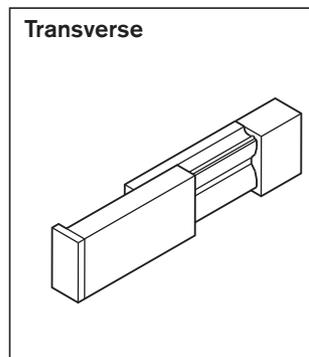
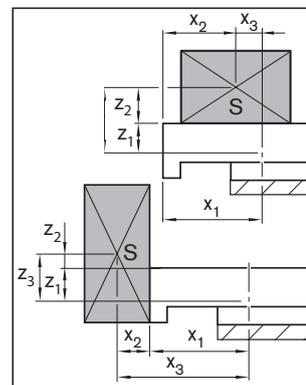
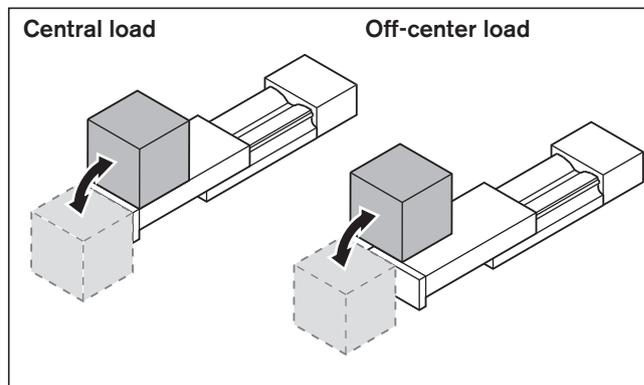
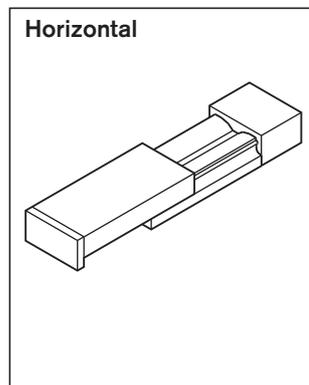
P = lead of ball screw

The minimum life expectancy is 10 million full cycles when all catalog specifications are complied with.

Mounting Orientations and Calculations

Mounting orientations

Effect of load



Size	Max travel (mm)	x_1 (m)	z_1 (m)
MSC-EL-12	50	0.094	0.011
	80	0.134	
MSC-EL-16	50	0.096	0.014
	100	0.162	
	150	0.230	
MSC-EL-20	100	0.162	0.0164
	150	0.230	
	200	0.298	
MSC-EL-25	100	0.162	0.0194
	150	0.230	
	200	0.298	

Distance z_1 from the carriage upper edge to the application point (balls) of the effective force

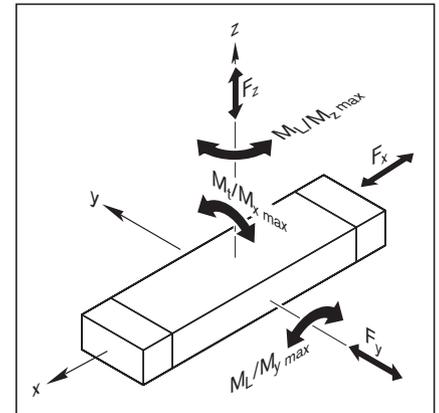
Moment calculations

Horizontal

$$M_y = F_z \cdot x_3 + m_{ex} \cdot a \cdot z_3$$

$$M_x = F_z \cdot y_3$$

$$M_z = m_{ex} \cdot a \cdot y_3$$



Transverse

$$M_z = F_y \cdot x_3 + m_{ex} \cdot a \cdot y_3$$

$$M_x = F_y \cdot z_3$$

$$M_y = m_{ex} \cdot a \cdot z_3$$

- F_x = force in x-direction (N)
- F_y = force in y-direction (N)
- F_z = force in z-direction (N)
- m_{ex} = moved external load (kg)
- M_L = dynamic longitudinal moment load capacity (Nm)
- M_t = dynamic torsional moment load capacity (Nm)
- M_x = torsional moment about the x-axis (Nm)
- M_y = torsional moment about the y-axis (Nm)
- M_z = torsional moment about the z-axis (Nm)

Vertical

$$M_z = F_x \cdot y_3 + m_{ex} \cdot a \cdot y_3$$

$$M_y = F_x \cdot z_3 + m_{ex} \cdot a \cdot z_3$$

$M_x = 0$ Take account of the moved mass m_{ca} of the system.

- S = load center of gravity
- z_1 = distance from the carriage upper edge to the application point of the effective force in z-direction (m)
- z_2 = distance from the carriage upper edge to the load center of gravity (m)
- x_3, y_3, z_3 = distances for calculation of moments (m)
- x_1 = application point of the effective force in y-direction (m)
- x_2 = Distance from the front plate to the load center of gravity (m)
- a = acceleration (m/s²)
- g = gravitational acceleration (m/s²)

Checking the permissible total load

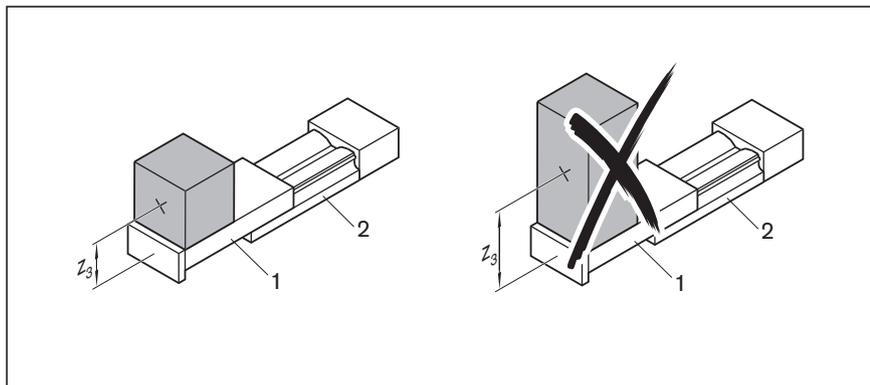
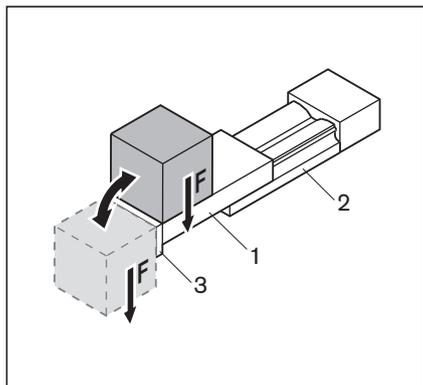
$$\frac{|F_z|}{F_{z \max}} + \frac{|F_y|}{F_{y \max}} + \frac{|M_x|}{M_{x \max}} + \frac{|M_y|}{M_{y \max}} + \frac{|M_z|}{M_{z \max}} \leq 1$$

When installing the MSC-EL in multi-axis systems, the passive acceleration of the MSC-EL must be factored into the moment calculations.

Mounting

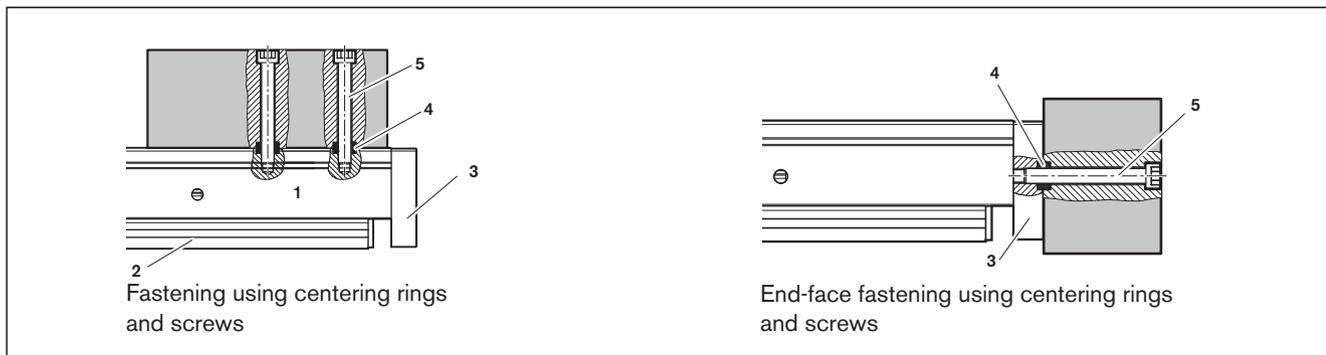
General

Take note of the Instructions for the MSC-EL. Fasten the MSC-EL only by the frame (2). Fasten the MSC-EL or accessories/ attachments or payloads to plane surfaces only. Attachments or payloads may only be attached to the carriage (1) or the front plate (3). Mount the attachments or payloads so that the tilting moment resulting from the mass and the leverage z remains small. Take note of the Calculations section.



Mounting of attachments or payloads to the MSC-EL

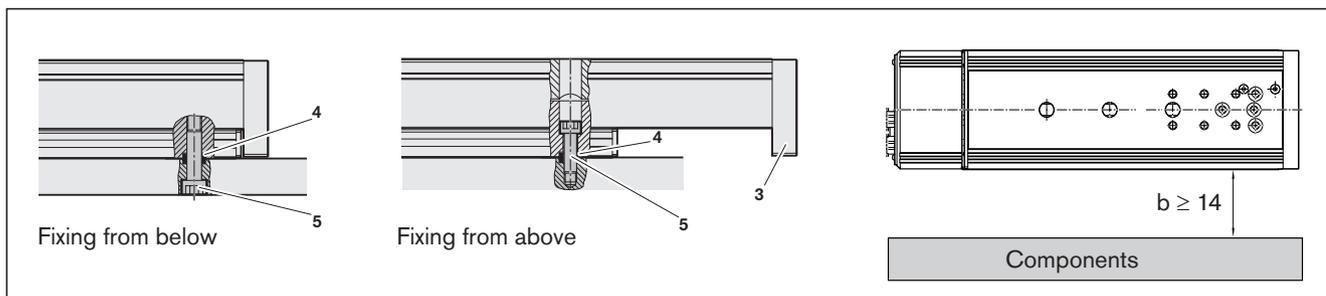
Attachments or payloads should be fastened using centering rings (4) and screws.



Mounting the MSC-EL

The MSC-EL should be fastened using centering rings (4) and screws.

Maintain distance b (≥ 14 mm) from components located alongside (e.g. magnetically conductive materials, iron, solenoids, neighboring systems, etc.) to assure reliability of the switch activation points.



1) Carriage

2) Frame

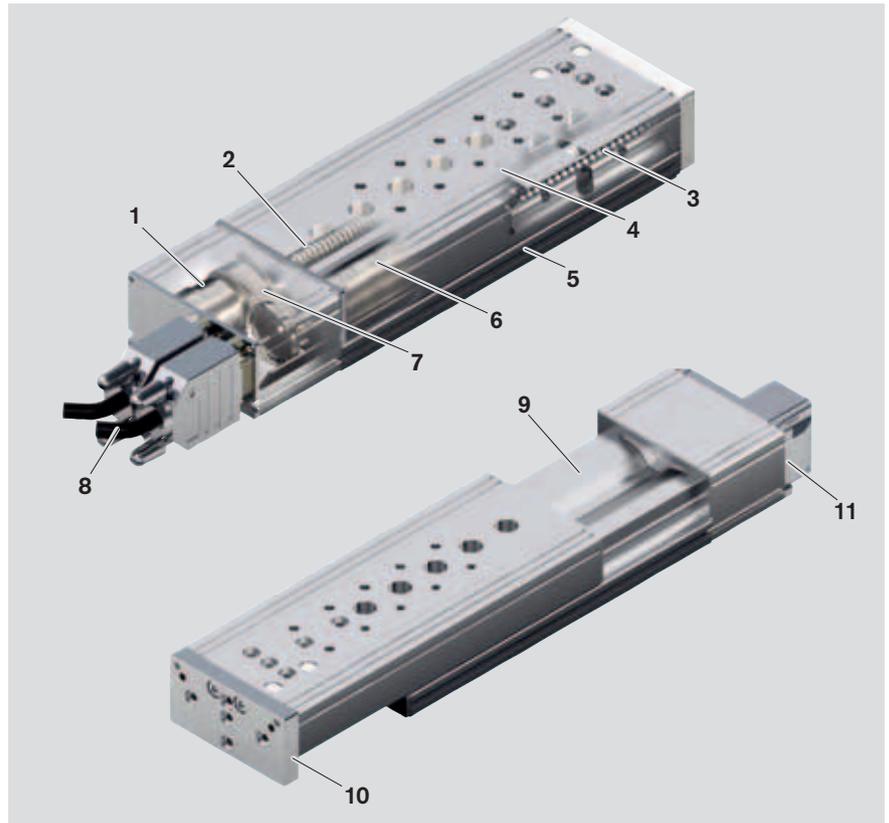
3) Front plate

4) Centering rings

5) Screw

Structural Design MSC-EL

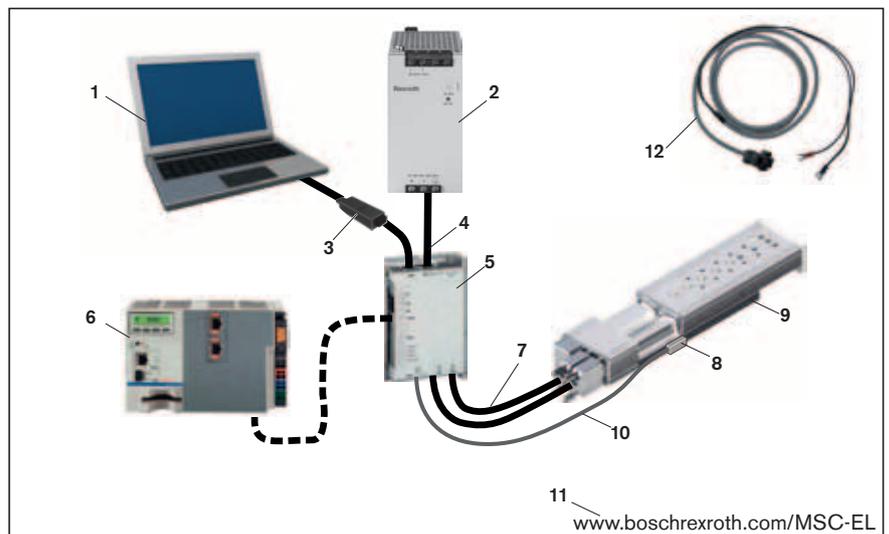
- 1 Ball screw end bearing
- 2 Ball screw
- 3 Ball recirculation raceway
- 4 Carriage
- 5 T-slot for switches
- 6 Motor
- 7 Timing belt side drive
- 8 Cable set (Accessories)
- 9 Frame with cover for ball screw and ball recirculation raceway
- 10 Front plate
- 11 Version with holding brake



Start-up

 Before starting up the system electrically, read the Instructions for MSC-EL.

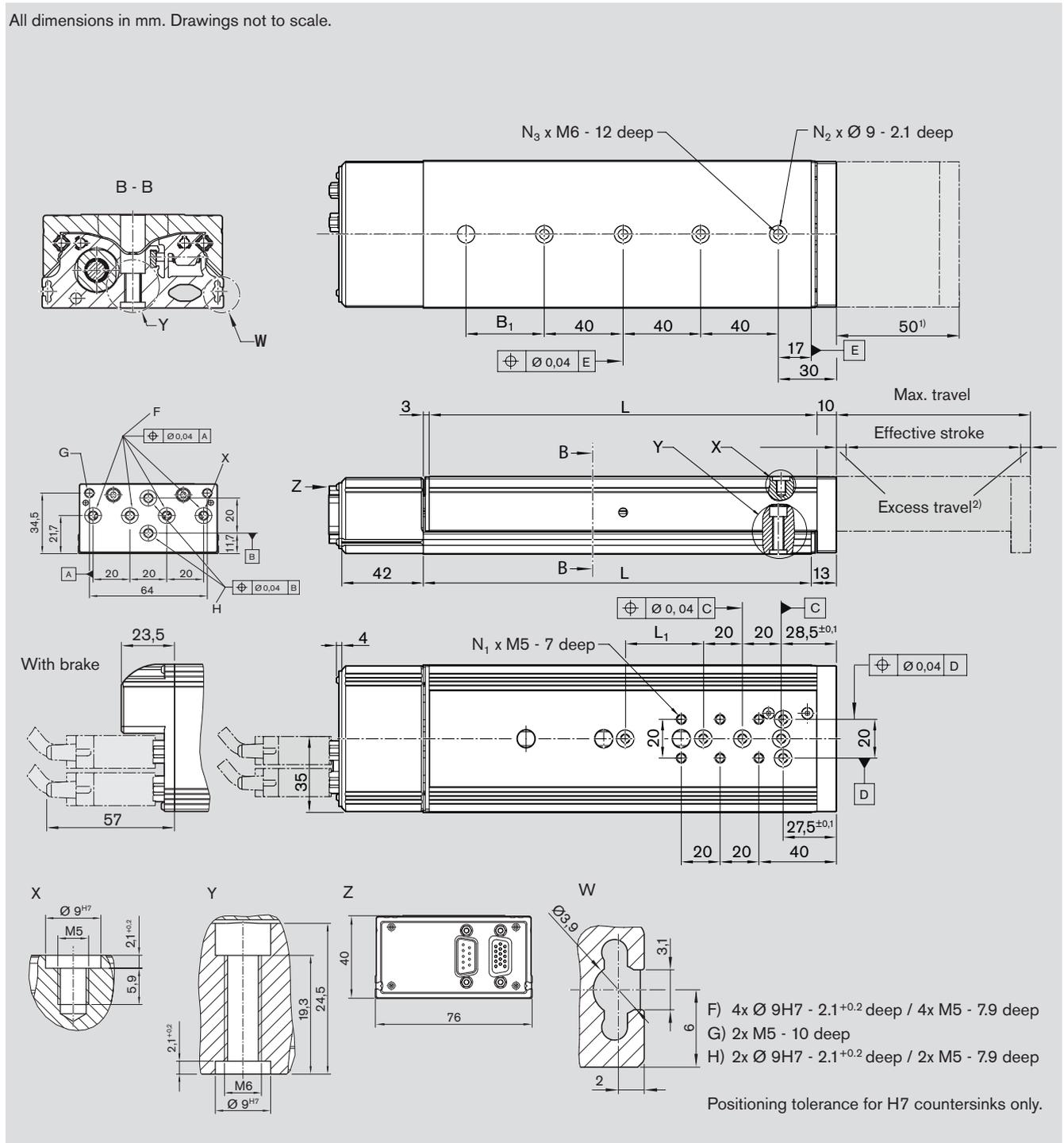
1. Download start-up software from <http://www.boschrexroth.com/msc-el>.
2. Connect up the MSC-EL electrically (using pre-assembled plug connectors)
3. Select the MSC-EL in the software user interface.
4. Enter the data for application-specific motion profiles.



- 1 PC/Notebook
- 2 Multi-range power unit
- 3 USB adapter
- 4 24 V DC connection
- 5 Drive amplifier BLP14
- 6 Customer control commands via digital inputs and outputs.
- 7 Cable set
- 8 Magnetic field sensor
- 9 MSC-EL
- 10 Extension cable for magnetic field sensor
- 11 Software can be downloaded from the Internet
- 12 Mounting cable for releasing the holding brake for MSC-EL model with brake.

Dimensions, Ordering, MSC-EL-16

All dimensions in mm. Drawings not to scale.



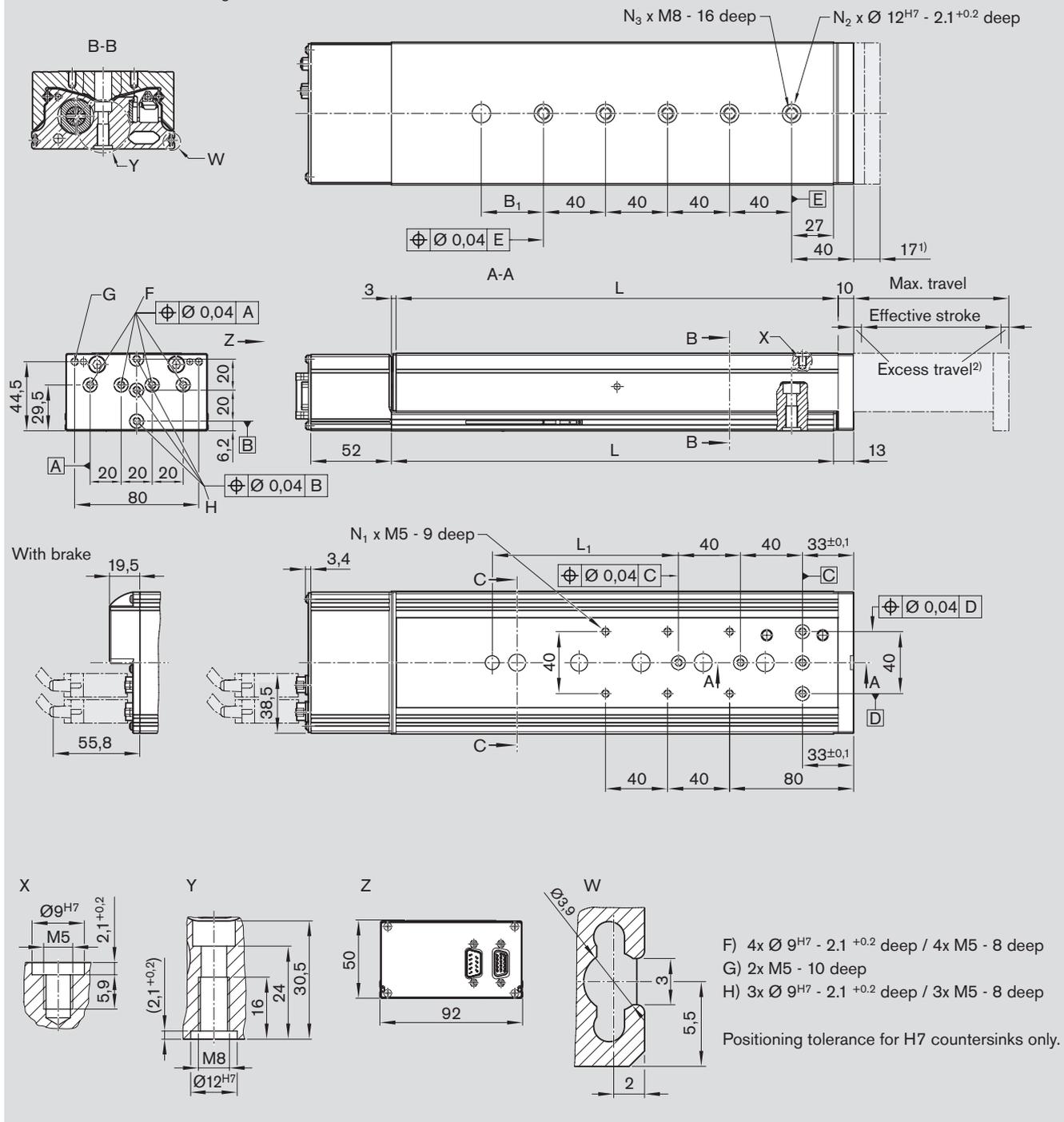
Maximum travel (mm)	B ₁	L (mm)	L ₁	N ₁	N ₂	N ₃	Part number MSC-EL	
							without brake	with brake
50	0	122	40	4	3	2	R0250 301 05	R0250 301 55
100	40	200	120	6	5	3	R0250 301 10	R0250 301 60
150	40	285	200	8	7	5	R0250 301 15	R0250 301 65

1) Clearance needed for mounting (it must be possible to move the carriage of the MSC-EL during mounting).

2) For excess travel, see Technical Data

Dimensions, Ordering MSC-EL-20

All dimensions in mm. Drawings not to scale.



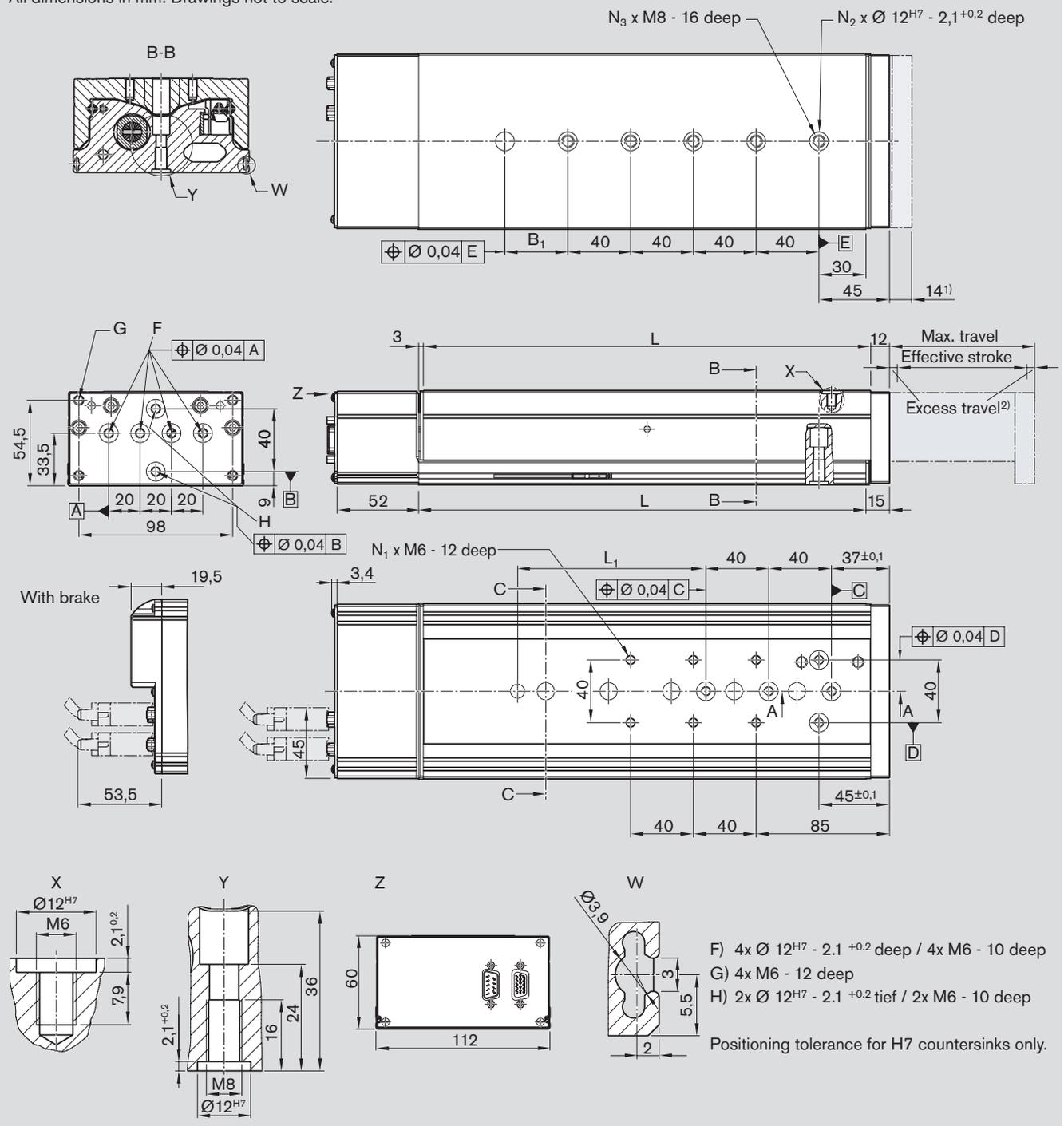
Maximum travel (mm)	B ₁ (mm)	L (mm)	L ₁ (mm)	N ₁	N ₂	N ₃	Part number MSC-EL	
							without brake	with brake
100	80	200	80	4	4	3	R0250 400 10	R0250 400 60
150	40	285	120	6	6	5	R0250 400 15	R0250 400 65
200	40	370	200	6	8	7	R0250 400 20	R0250 400 70

1) Clearance needed for mounting (it must be possible to move the carriage of the MSC-EL during mounting).

2) For excess travel, see Technical Data

Dimensions, Ordering MSC-EL-25

All dimensions in mm. Drawings not to scale.



Maximum travel (mm)	B_1 (mm)	L (mm)	L_1 (mm)	N_1	N_2	N_3	Part number MSC-EL	
							without brake	with brake
100	80	200	80	4	3	3	R0250 500 10	R0250 500 60
150	40	285	120	6	6	5	R0250 500 15	R0250 500 65
200	40	370	200	6	8	7	R0250 500 20	R0250 500 70

1) Clearance needed for mounting (it must be possible to move the carriage of the MSC-EL during mounting).

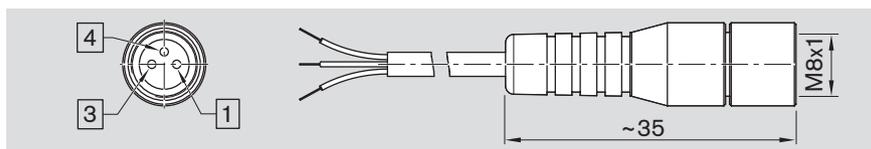
2) For excess travel, see Technical Data

Extension cable for sensor (Reed / Hall)

The extension cable is supplied complete with a female connector M8x1 for connection to the sensor.

Part number:

Length 5 m R3476 025 03



	1	3	4	Protection class
Connector contact wiring	brown (+ 3.8 ...30 VDC)	blue (0 V ground)	black (output)	IP 66 when connected

Cable set with brake cores

(for MSC-EL with or without holding brake)

Consisting of:

- Power cable (orange sheath)
- Signal cable for motor encoder and hall sensors of the motor (green sheath), with connector CN3.
- Connectors (supplied loose):
CN1 power supply
CN4 advanced I/O signal interface



Part number:

Length 5 m R1130 695 97

Length 10 m R1130 696 01

Length 15 m R1130 696 03

	Power cable (orange)	Signal cable (green)
Cable diameter d (mm)	8.8	8.9
Number of bending cycles	5 million	
Bending radius, dynamic (mm)	7.5 · d	10 · d
Bending radius, static (mm)	4 · d	7.5 · d

Cable set without brake cores

(for MSC-EL without holding brake)

Consisting of:

- Power cable (gray sheath)
- Signal cable for motor encoder and hall sensors of the motor (green sheath)
- Connectors (supplied loose):
CN1 power supply
CN3 I/O signal interface
CN4 advanced I/O signal interface



Part number:

Length 5 m R1130 695 98

	Power cable (gray)	Signal cable (green)
Cable diameter d (mm)	7.4	8.9
Number of bending cycles	5 million	
Bending radius, dynamich (mm)	7.5 · d	10 · d
Bending radius, static (mm)	4 · d	7.5 · d

Accessories

Drive amplifier Bosch Rexroth version BLP14 (with digital I/O interfaces)

Connection data:

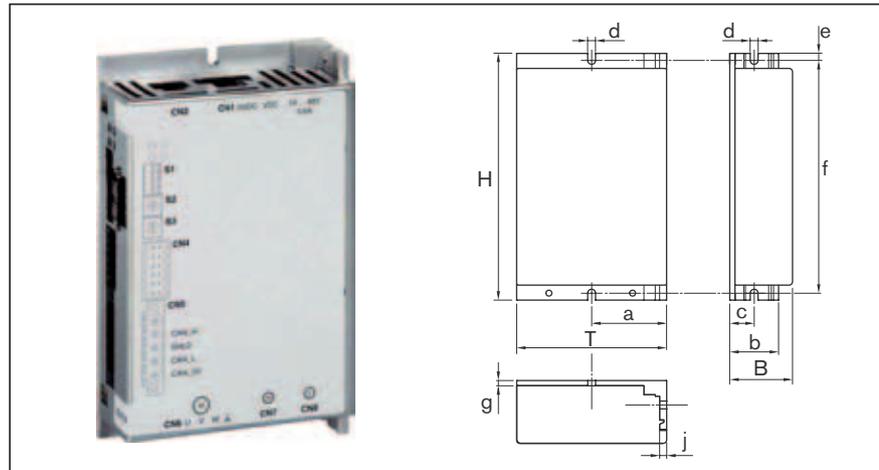
- 24 V DC

Features:

- 15 free positioning data sets
- 10 digital inputs
- 4 digital outputs
- 2 analog outputs
- CANopen
- Enclosure protection class IP 20
- Pulse width modulation PWM 80kHz

Part number:

R1130 016 01

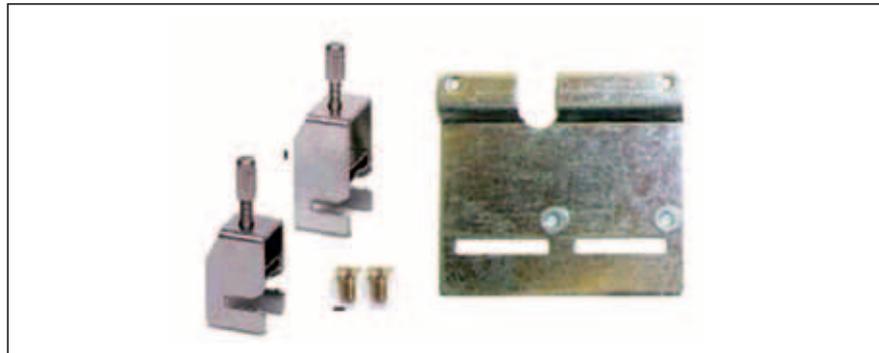


Dimensions (mm)											Weight (kg)	Cooling method
H	B	T	a	b	c	d	e	f	g	i		
141.5	36	86	43	28	14	4.5	4	133.5	3	4	0.38	Free convection

Cable holder EMC-KIT

Part number:

R3486 045 01

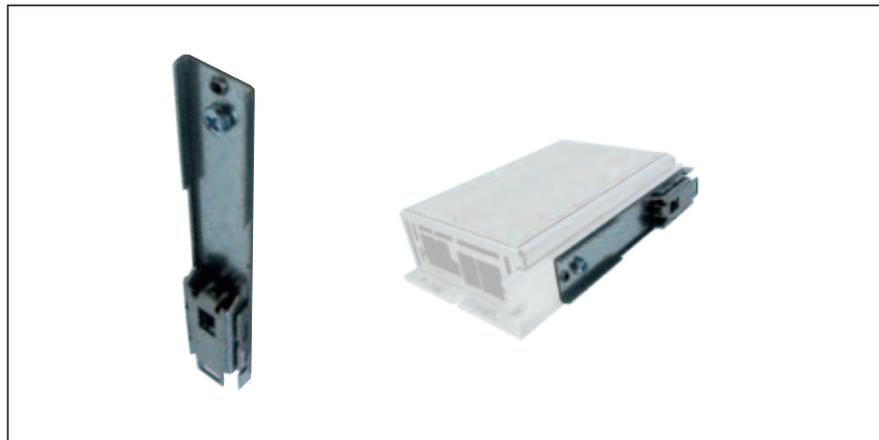


Top-hat rail adapter

for BLP14

Part number:

R3486 044 01



Multi-range power unit

Tested and approved for all MSC-EL sizes and mounting orientations.

Connection data:

- 24 V DC power supply (complies with PELV requirements)
- Type: VAP01.1H-W23-024-010-NN:
- Output 24 Volt DC, 10 Amp.
- Input AC 100-120 / 200-240 V
- Mounting to top-hat rail TX 7.5 x 35 (EN 50022)

Take note of mounting and start-up instructions (provided)

Part number:

R9111 710 65

Dimensions (mm)

H	B	T
130	60	120



USB adapter

For programming via PC during start-up. Adapter with USB plug and RJ45 socket

Part number:

R9130 119 46

Length 2.5 m



Mounting cable

For releasing the holding brake in order to shift the carriage manually when mounting the MSC-EL model with brake. This allows free access to the mounting holes.

24 V DC required

Part number:

R1130 696 00

Length 2 m



Accessories

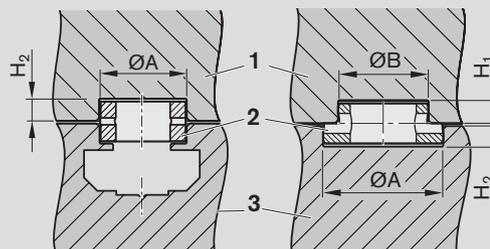
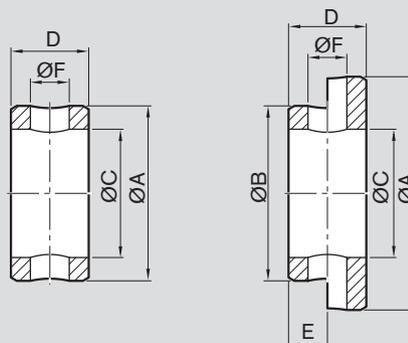
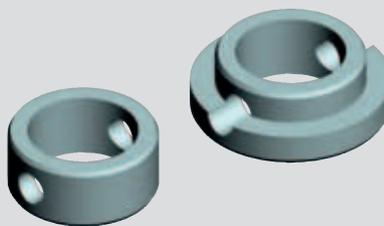
Centering rings (Easy-2-Combine interface)

Centering rings serve as an alignment and positioning aid for mounting:

- the MSC-EL to the mounting base
- attachments to the carriage or the front plate

They also establish positive-locking connections between the components.

Material: steel (corrosion-resistant)



- 1 Adjoining structure
2 Centering ring
3 MSC-EL (carriage, front plate or frame)

Ø (mm)	Dimensions (mm)								Part number
	A H7/k6	B H7/k6	C ±0.1	D -0.2	E +0.2	ØF	H ₁ +0.2	H ₂ +0.2	
5	5	–	3.4	3.0	–	1.6	–	1.6	R0396 605 42
7	7	–	5.5	3.0	–	1.6	–	1.6	R0396 605 43
9	9	–	6.6	4.0	–	2.0	–	2.1	R0396 605 44
12	12	–	9.0	4.0	–	2.0	–	2.1	R0396 605 45
16	16	–	11.0	6.0	–	3.0	–	3.1	R0396 605 46
7 - 5	7	5	3.4	3.0	1.5	1.6	1.6	1.6	R0396 605 47
9 - 5	9	5	3.4	3.5	1.5	1.6	1.6	2.1	R0396 605 48
9 - 7	9	7	5.5	3.5	1.5	1.6	1.6	2.1	R0396 605 49
12 - 7	12	7	5.5	3.5	1.5	1.6	1.6	2.1	R0396 605 77
12 - 9	12	9	6.6	4.0	2.0	2.0	2.1	2.1	R0396 605 50
16 - 12	16	12	9.0	5.0	2.0	2.0	2.1	3.1	R0396 605 51

Extraction tool for centering rings

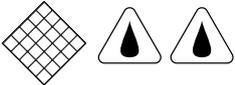
The tool is used to grip the centering ring through the cross-holes for easy extraction.

Part number:
R3305 259 16



Maintenance

Normal operating conditions

Ambient temperature must not fall below dew point	0 °C ... 40 °C	
Load	See technical data	
Travel speed	MSC-EL 12 $\geq 0,001$ (m/s) < 0.21 (m/s) MSC-EL 16 $\geq 0,001$ (m/s) < 0.21 (m/s) MSC-EL 20 $\geq 0,001$ (m/s) < 0.42 (m/s) MSC-EL 25 $\geq 0,001$ (m/s) < 0.38 (m/s)	
Travel distance	> 10 mm	
Protection class	IP20	
Contamination	Not permitted	

Lubrication

The prelubrication of the ball recirculation raceway and the ball screw assembly (BS) assures maintenance-free operation without any relubrication. The service life of the prelubrication is 10 million full cycles under normal operating conditions. Prelubrication with Dynalub 510 is carried out by the manufacturer prior to shipment.

Lubricating stroke

For applications with a stroke < 10 mm, the unit should be traversed over the maximum travel range (lubricating stroke) before shutting down.

Further information

on:

- Project planning manuals
- Parameter files
- Start-up software
- Instructions
- Catalog in PDF format
- 3D CAD generator

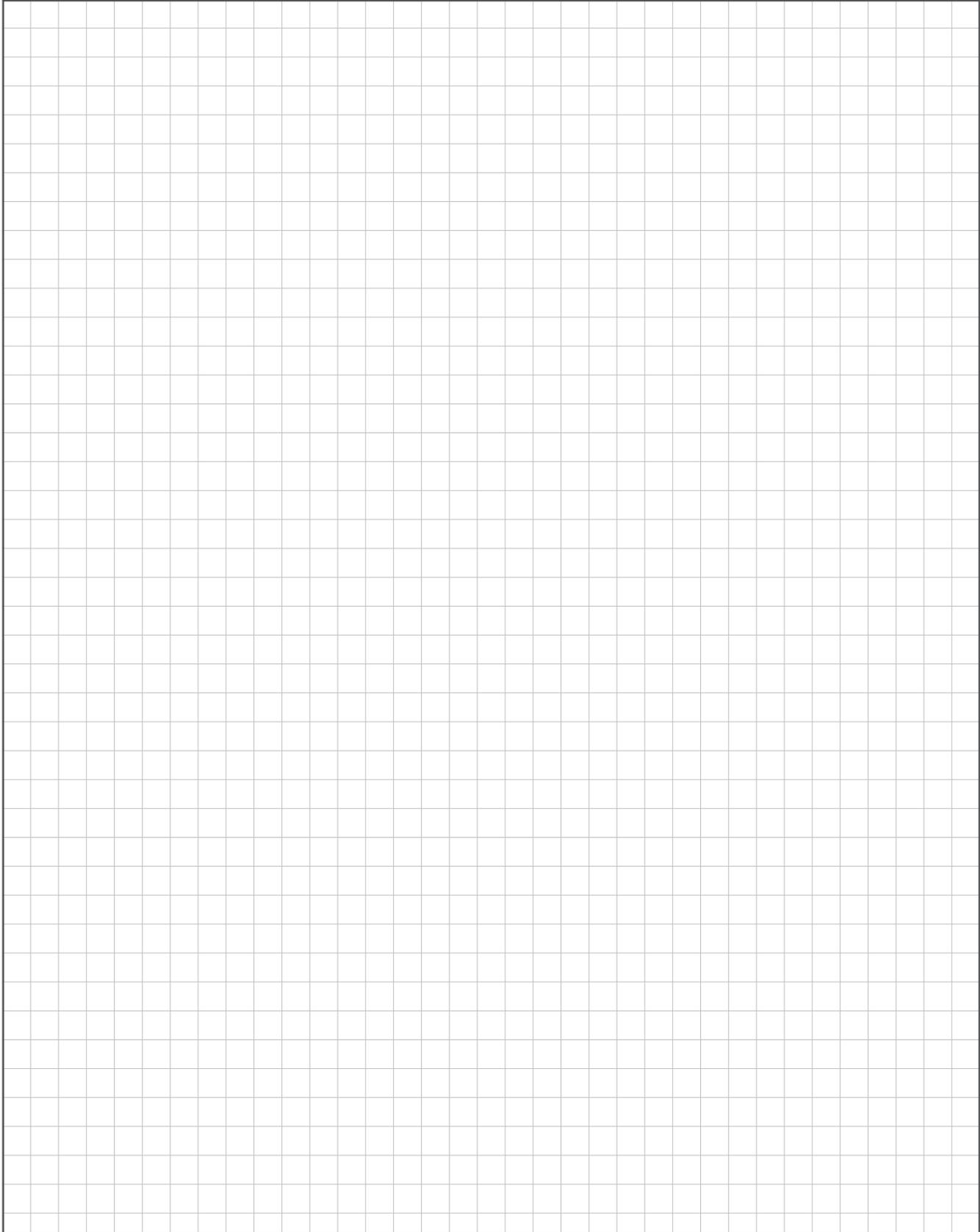
can be found on the Internet at

www.boschrexroth.com/MSC-EL

Ordering example

Description	Part number
MSC-EL, size 12, travel range 50 mm, with holding brake	R0250 201 55
BLP14 EC motor drive amplifier	R1130 016 01
Cable set with brake cores (for MSC-EL with holding brake) 5 m	R1130 695 97
Cable holder EMC-KIT	R3486 045 01
Top-hat rail adapter for BLP14	R3486 044 01
Multi-range power unit	R9111 710 65
Sensor, contactless PNP NC (preferred version as reference switch)	R3476 026 03
Extension cable for sensor (Reed/Hall)	R3476 025 03
USB adapter, "black" with cable	R9130 119 46
Mounting cable for releasing the holding brake	R1130 696 00

Notes





Bosch Rexroth AG
Linear Motion and
Assembly Technologies
Ernst-Sachs-Straße 100
97424 Schweinfurt, Germany
Tel. +49 9721 937-0
Fax +49 9721 937-275
www.boschrexroth.com/dcl

Find your local contact person here:

www.boschrexroth.com/addresses-dcl

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